

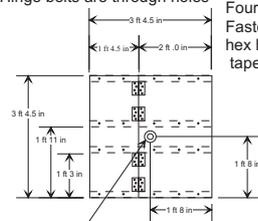
Material is 1/4" Aluminum plate

One 3' 4.5" x 1' 4.5" piece

One 3' 4.5" x 2' piece

Use four hinges to connect the plates

Hinge bolts are through holes



Four 3' 4.5" x 2" x 1" Aluminum Bars
Fastened to plates with five 3/8" x 16
hex head screws, evenly spaced,
taped into bar

Pipe flange secured by four
1/4" x 20 carriage bolts drilled through